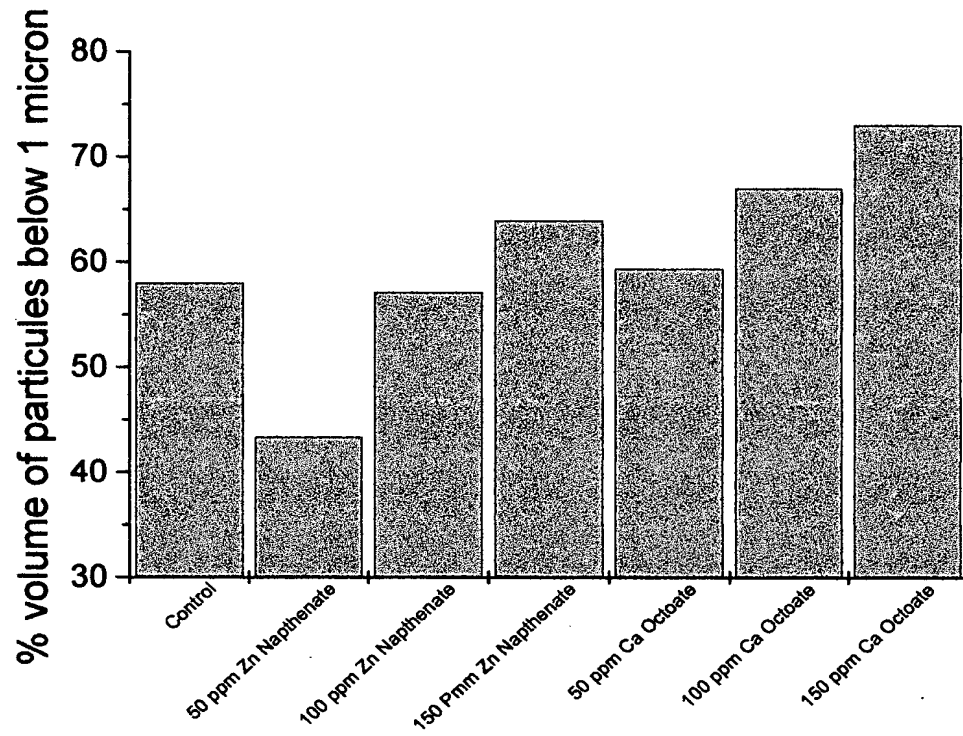


**FIG. 1**

Initiator: 300 ppm TBIC



**FIG. 2**

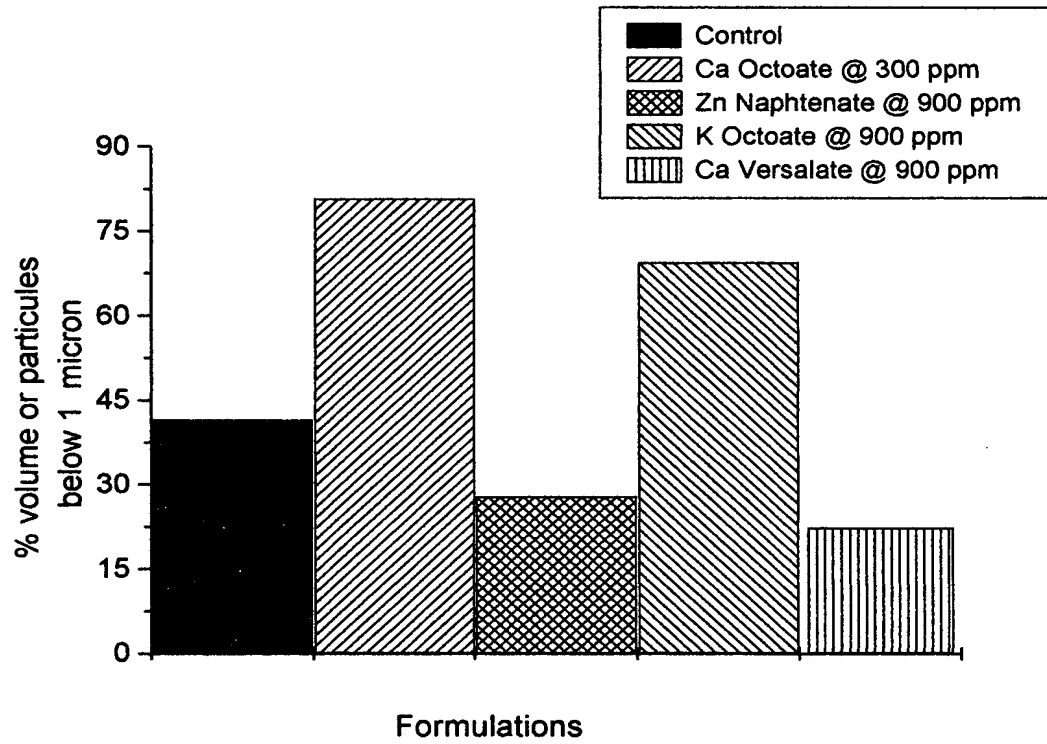
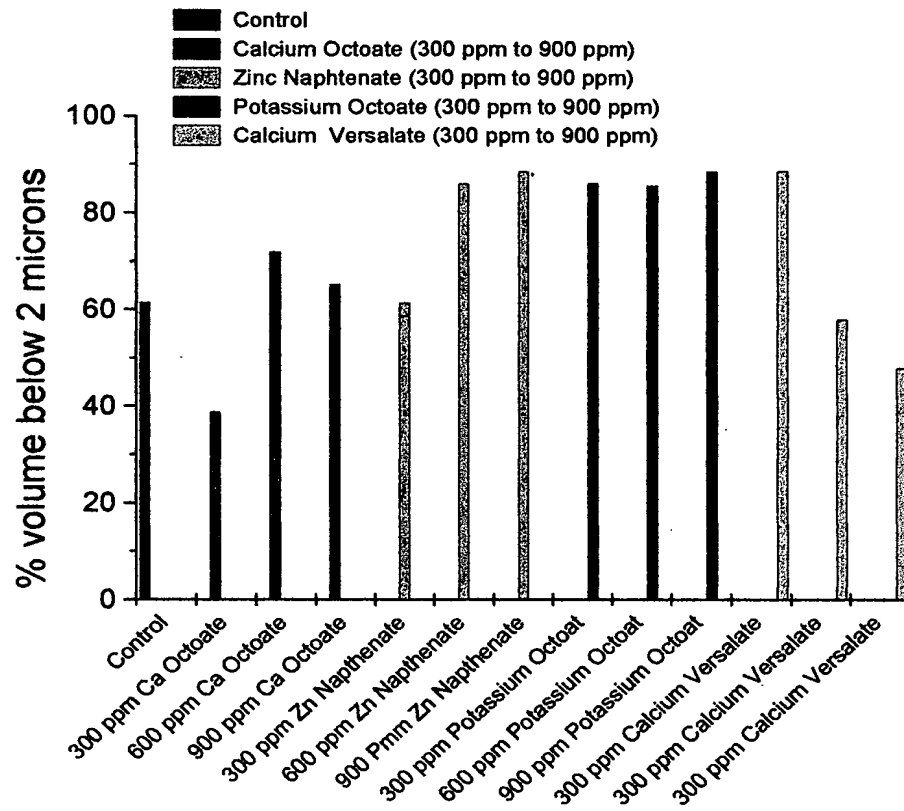
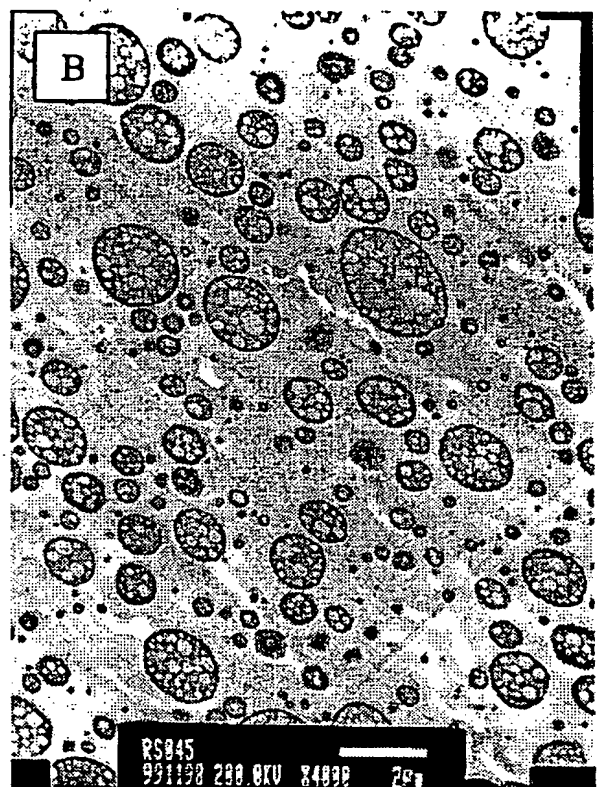
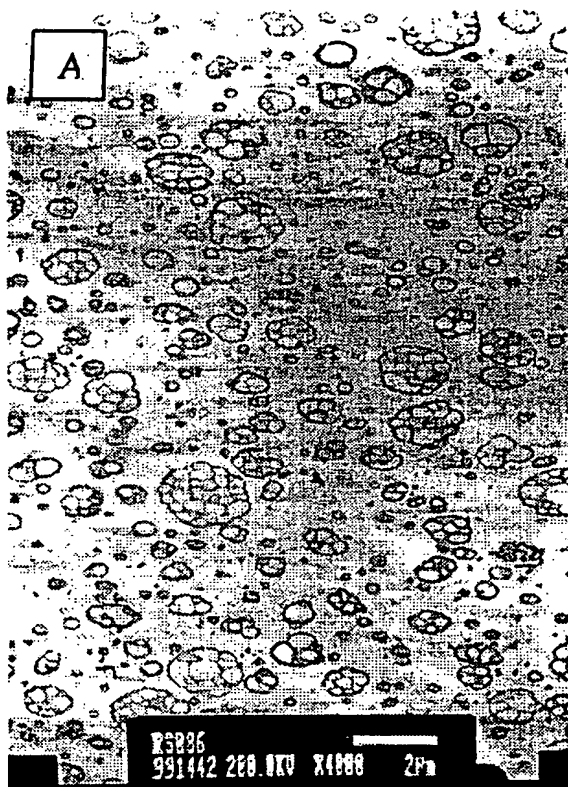


FIG. 3



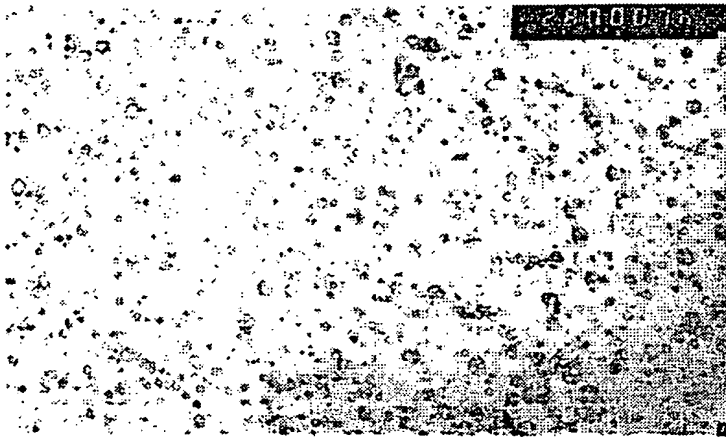
**FIG. 4**



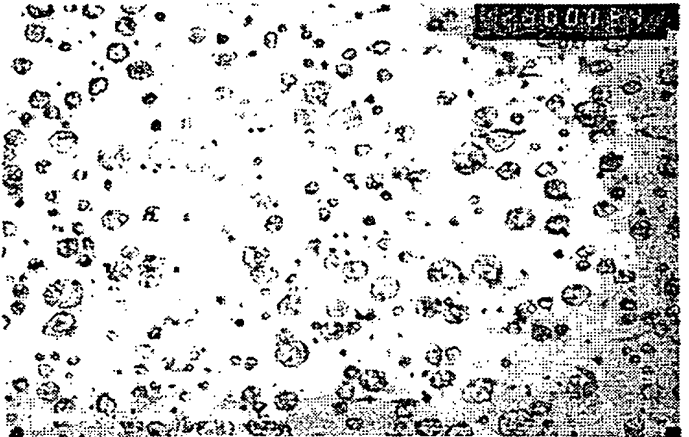
**BEST AVAILABLE COPY**

**FIG. 5**

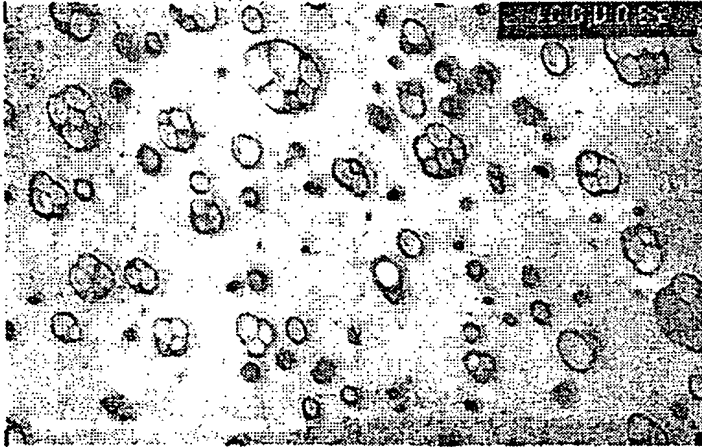
150 ppm Ca octoate – 200 ppm L331



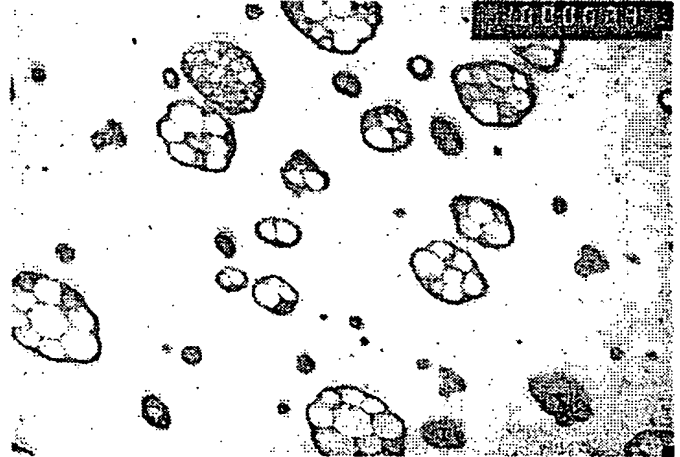
150 ppm Ca octoate – 200 ppm L531



150 ppm Ca octoate – 200 ppm L331



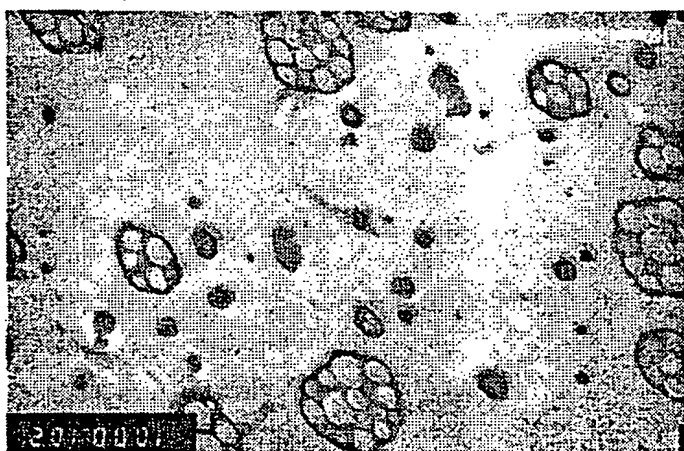
150 ppm Ca octoate – 200 ppm L531



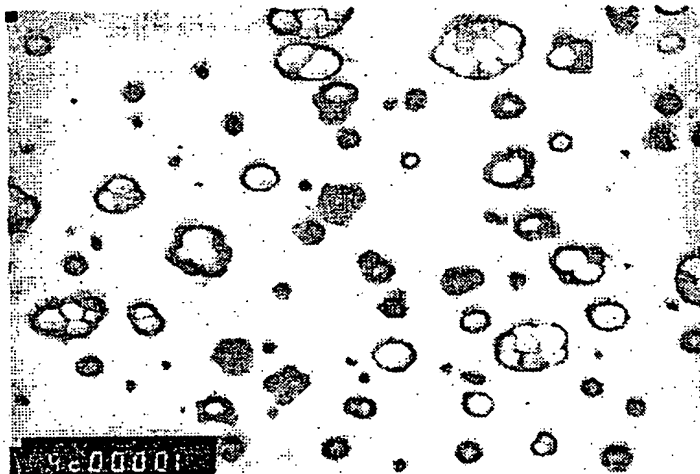
**BEST AVAILABLE COPY**

**FIG. 6**

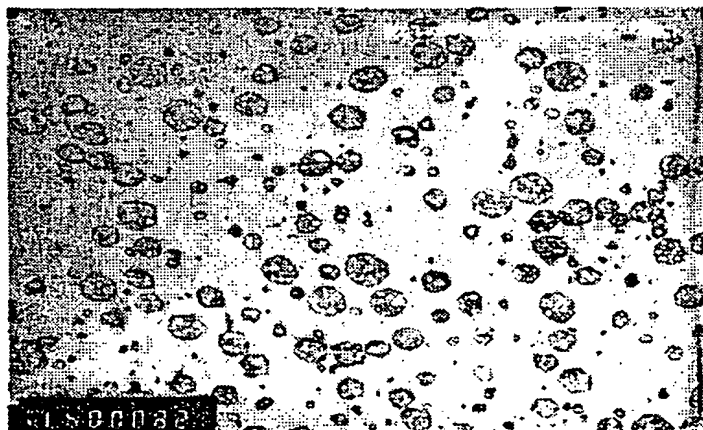
150 ppm Zn naphthenate – 200 ppm L331



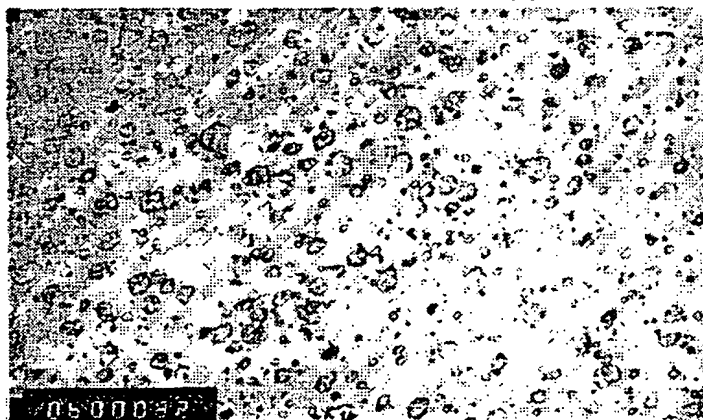
150 ppm Zn naphthenate – 200 ppm L531



150 ppm Zn naphthenate – 200 ppm L331



150 ppm Zn naphthenate – 200 ppm L531



**BEST AVAILABLE COPY**